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D4964-041
Job Sheet 193023



Part No: D4964-041

Job Qty: 2 pcs

Part Name: Mid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Due Date: 5/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS IPP REV:B 14.01.10 AS PER DWG
REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	2 pcs	5/8/19	5/8/19	0.00	0.80	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	2 pcs	5/8/19	5/8/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Powdercoat - 1 White GI(A)-B4B	2 pcs	5/8/19	5/8/19	0.00	0.35	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
130	QC 3	2 pcs	5/8/19	5/8/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	

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					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	DAS MAY 14 2019 68
					QC 3 - 9	9-89
					QC 3 - 40	
					QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	2 pcs	5/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	2 pcs	5/8/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS 21
					QC 21 - SA - 53	9-89
Part Op 100 - (Small Fab) Assemble as per Dwg D4964 ***D3720-1/-2 STEP SPACERS MOUNTED WITH C'SUNK HOLES TO Descriptions: THE INSIDE OF ASSEMBLY. GRIND RIVETS FLUSH TO INSIDE SURFACE.*** 110 - (QC5- Inspect part completeness to step on W/O)						

4/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 1:00 OVEN TEMPERATURE: 320°
 FINISH TIME: 1:30

130 - (QC3- Inspect Part Finish)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3720-1	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	S174842
D3720-2	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	S174846
D4964-1	Step Leg	4 pcs (2 ea)	100-Small Fab - 1	S142586
D4965-1	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	S177731
D4965-5	Step Spacer	4 pcs (2 ea)	100-Small Fab - 1	S177710
MS20470AD4-5	Rivet, Universal Head	56 Ea (28 ea)	100-Small Fab - 1	S049829-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3720-1	2	3	0
	D3720-2	2	2	0
	D4964-1	4	5	0
	D4965-1	2	0	0
	D4965-5	4	0	0
	MS20470AD4-5	56	1,641	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

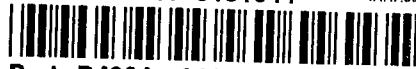
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S181044



Part: D4964-041

Job No: 193023

Serial No/Batch: S181044

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/14/19